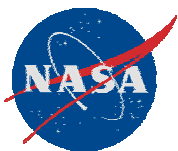


Development of Nanocrystalline Complex Metal Hydrides for Hydrogen Storage

Principal Investigator: Dr. Fereshteh Ebrahimi
Graduate Research Assistant: Sankara Tatiparti

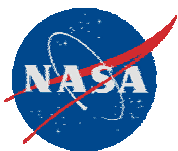
Materials Science and Engineering Department
University of Florida, Gainesville, FL

Start Date = January 2005
Planned Completion = December 2006



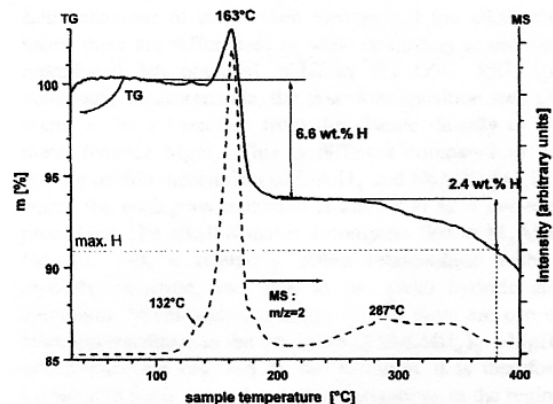
Research Goals and Objectives

- The objective of this work is to synthesize nanocrystalline Al-Mg alloys which form complex metal hydrides with excellent volumetric hydrogen capacity, low hydrogenation/dehydrogenation temperature, fast kinetics and reasonable gravimetric storage capacity.
- The approach to meet the objective includes:
 - Use electrodeposition techniques for synthesizing nanocrystalline particles.
 - Apply advanced characterization techniques such as x-ray diffraction (XRD), atomic force microscopy (AFM), transmission electron microscopy (TEM) and nanoindentation to characterize the deposits structure.
 - Establish collaboration for the hydrogenation/dehydrogenation characterization.



Relevance to Current State-of-the-Art

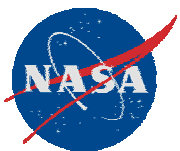
- Sodium alanate, NaAlH_4 is the state-of-the art complex hydride considered as hydrogen storage medium for fuel cells.
 - Theoretical capacity of 5.5wt% (practical less than 5wt%)
 - Low absorption kinetics
 - Reactive with air and moisture
- Magnesium alanate:
 - Theoretical capacity of 9.3%.
 - $\text{Mg}(\text{AlH}_4)_2 \rightarrow \text{MgH}_2 + 2\text{Al} + 3\text{H}_2$ (6.6wt% at 163 °C)
 - Doping with Ti and ball milling reduced the peak temperature to 120 °C.



- Synthesis through methathesis reaction between sodium alanate and magnesium chloride.

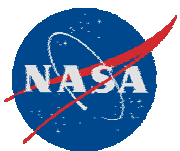
- No results on kinetics of hydrogen desorption and absorption.

Fichtner M, Fuhr O, Kircher O, "Magnesium alante – a material for reversible hydrogen storage?" J. Alloys and Compounds 356-357:418-422 (2003).



Relevance to NASA

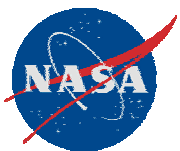
- **Fuel cells are an important part of NASA's future missions.**
- **Complex hydrides are the most promising source of pure hydrogen for fuel cells.**
- **There is a need for new materials with high hydrogen capacity, fast kinetics, and low cost.**



Budget, Schedule and Deliverables

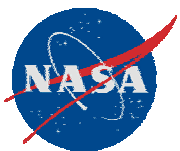
- **Budget**
 - 2005 funding: 70K
 - 2006 funding: 31K
- **Schedule and deliverables**

2005				
	1 st quarter	2 nd Quarter	3 rd Quarter	4 th Quarter
Procure and install glove box				
Electrodeposition cell design and fabrication				
Electrolyte design and preparation				
Fabrication of alloys				
Characterization of alloys				



Anticipated Technology End Use

- **Electrodeposition is a well established industry and therefore up-scaling of the synthesis technology should be achieved easily.**
- **It is anticipated that the synthesized powder will be transferred to a high pressure hydrogenation chamber to form magnesium alnate.**
- **The hydride will be used as a source of hydrogen for fuel cells.**



Accomplishments and Results

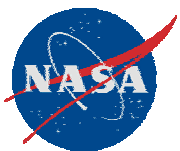
I. Selection of Electrolyte

- Aqueous based solutions can not be used for deposition of Al or Mg.

Possible Solutions:

1. AlX_3 (X=halogen) in TMPAC (tri-methyl-phenyl-amonium)
2. AlH_3 in DMSO2 (di-methyl-sulfone)
3. AlR_3 (R=Alkyl group) in toluene

After considering different possibilities, we decided that the 3rd option is the best choice.



Electrolytes based on organometallic complexes

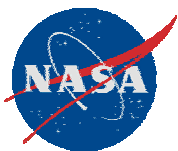
- Typically, Alkali metal halides (MX) and Aluminumtrialkyls (AlR_3) are used to form complexes



Where, M= Na, K, Rb, Cs

R= Methyl ($-\text{CH}_3$), Ethyl ($-\text{C}_2\text{H}_5$), propyl ($-\text{C}_3\text{H}_7$), etc.

Lehmkuhl H, Mehler K, Landau U "The principles and techniques of electrolytic aluminum deposition and dissolution in Organoaluminum electrolytes" in *Advances in Electrochemical Science and Engineering*, Vol. 3, Ed. H. Gerischer and C. Tobias, VCH, Weinheim, p. 163 (1994).

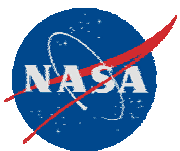


Tendency of Complex Formation

- Increases with decreasing the size of the alkyl group:
methyl(Me)>ethyl(Et)>propyl(Pr)>butyl(Bu)...
- Increases with decreasing the lattice energy of metal halide

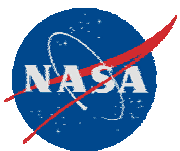
	F⁻	Cl⁻	Br⁻
Na⁺	923	787	747
K⁺	821	715	682
Rb⁺	785	689	660
Cs⁺	740	659	631

Lattice Energy (kJ/mol)

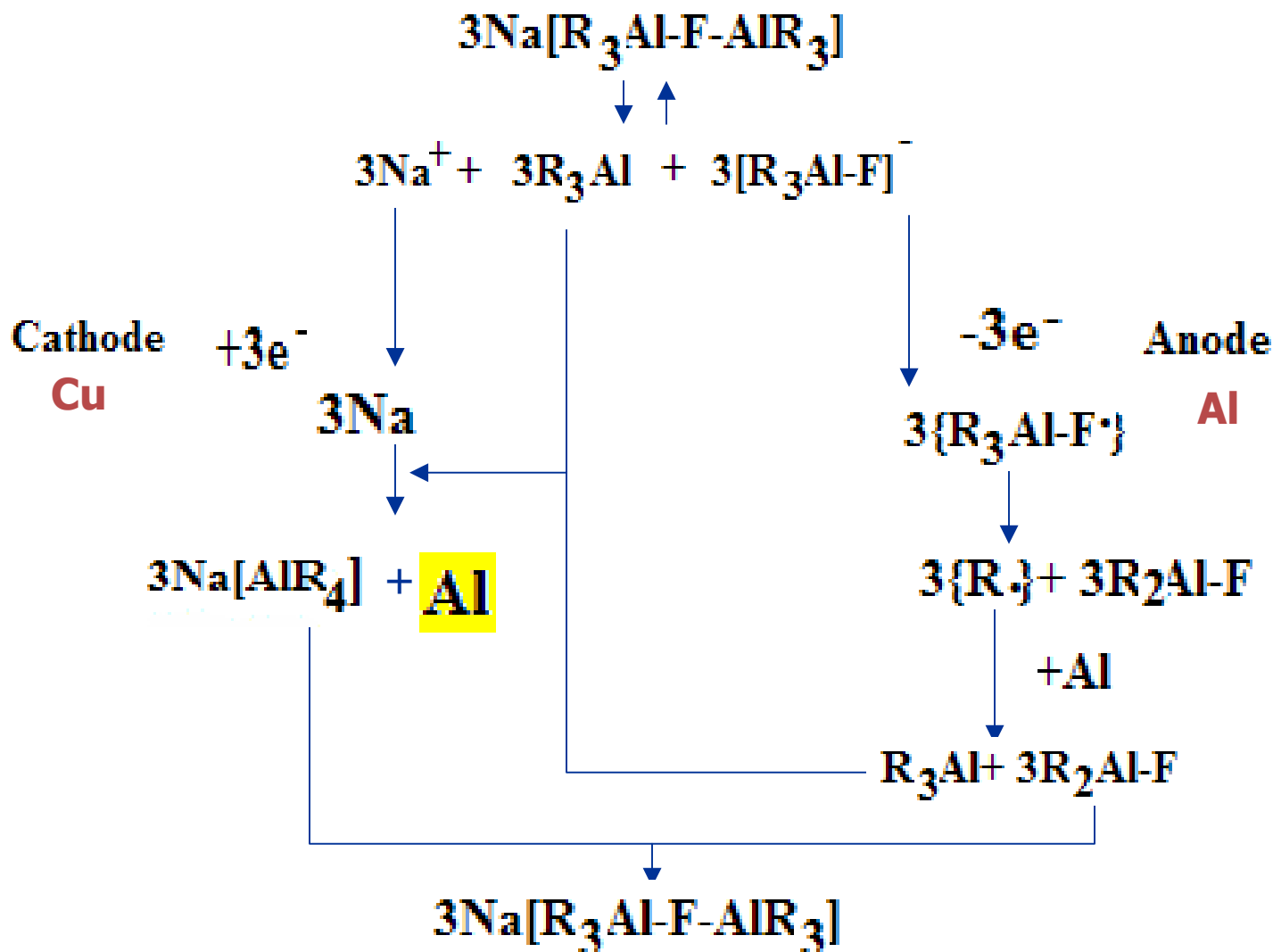


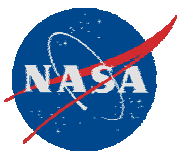
Electrolyte Properties

Compound	Melting Point (°C)	Specific Conductivity
$\text{Na}[\text{Me}_3\text{Al-F-AlEt}_3]$	65-68	18 (100°C)
$\text{Na}[\text{Et}_3\text{Al-F-AlEt}_3]$	35	23 (100°C)
$\text{K}[\text{Me}_3\text{Al-F-AlEt}_3]$	135-137	73 (150°C)
$\text{K}[\text{Me}_3\text{Al-F-AlBu}_3]$	25	8 (100°C)
$\text{K}[\text{Et}_3\text{Al-F-AlEt}_3]$	127-129	73 (130°C)



Mechanism of Electrodeposition of Al

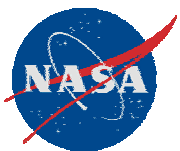




II. Procurement and Installation of the glove box

- Less than 1ppm oxygen and humidity





III. Cell Design and Preparation

Ag/AgCl reference electrode
in ethylene glycol monobutyl
ether + salt bridge
containing the electrolyte

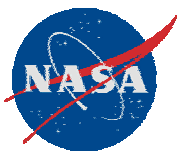
Anode made of
pure Al and pure
Mg



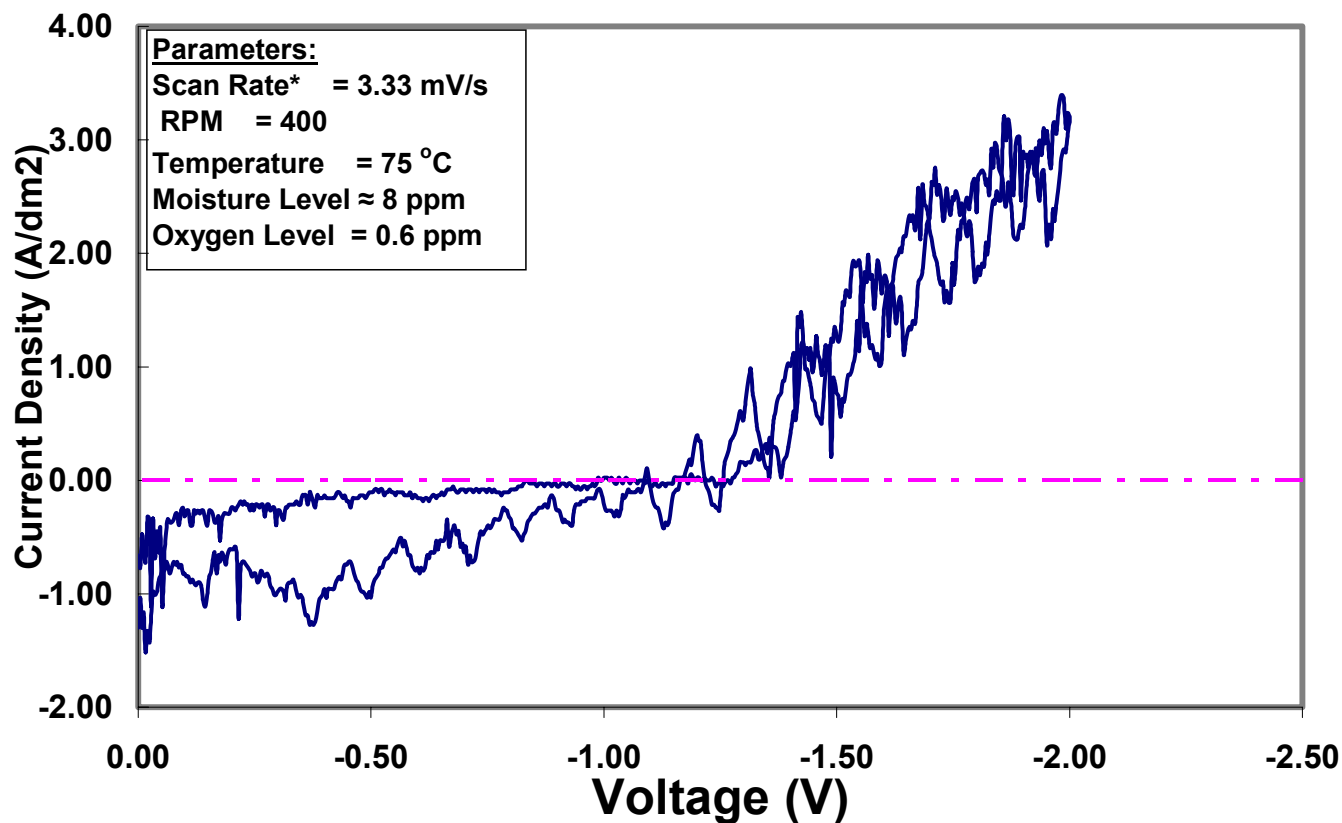
Rotator

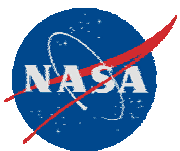
Cathode: copper or
graphite cylinder

Heater

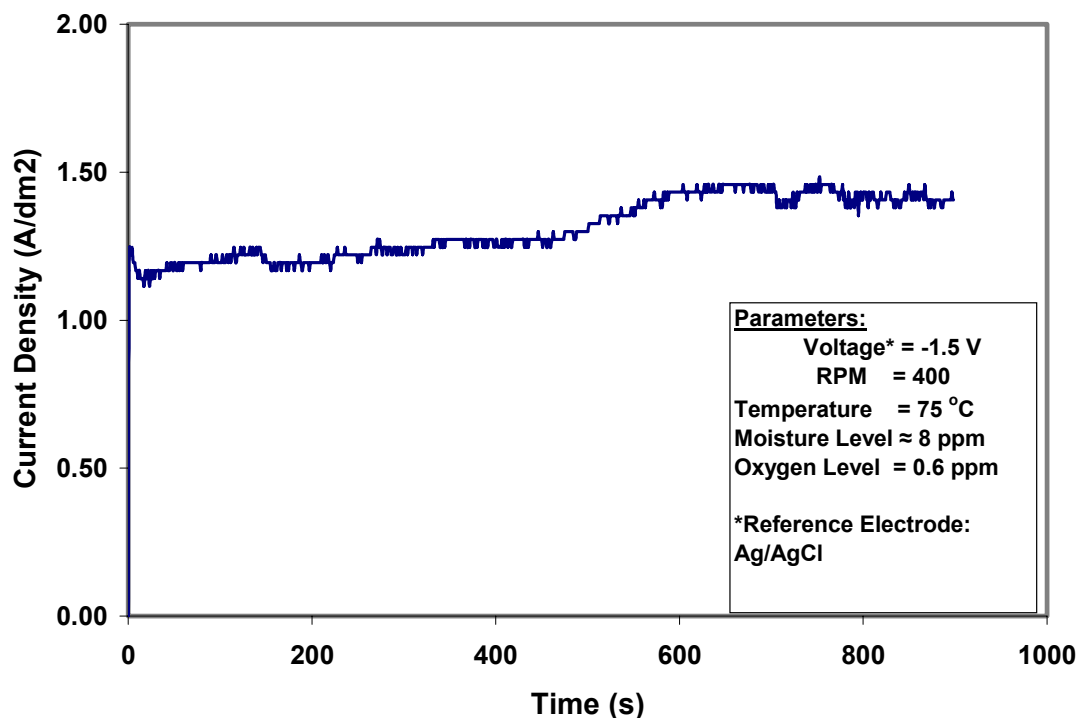


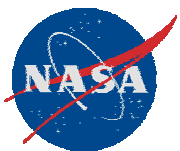
III. Cyclic Voltammetry



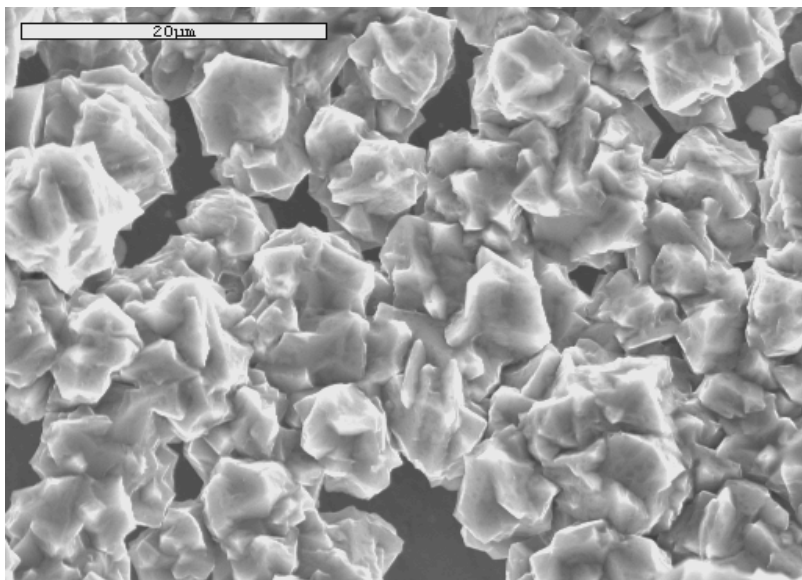


IV. Electrodeposition of aluminum

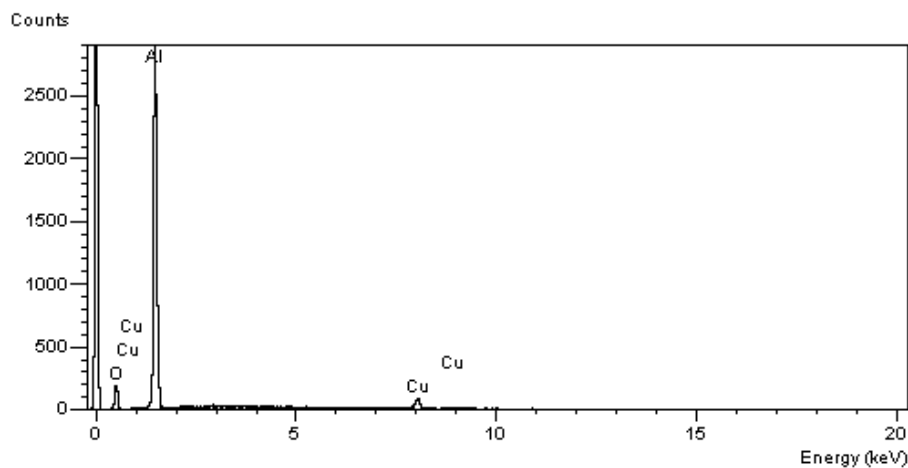




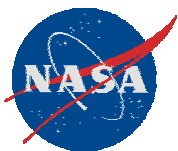
V. Characterization of the aluminum deposit



SEM



EDS



Future Plans

- We will establish the electrodeposition procedure for Al-Mg alloys during the months of November and December in 2005.

2006				
	1 st quarter	2 nd Quarter	3 rd Quarter	4 th Quarter
Establishing deposition parameters for nanocrystalline Al-Mg alloys	←→			
Establishing conditions for controlling the composition of the alloys		←→		
Structural Characterization of alloys	←→			→
Thermal stability			←→	→
Hydrogenation/dehydrogenation			←→	→